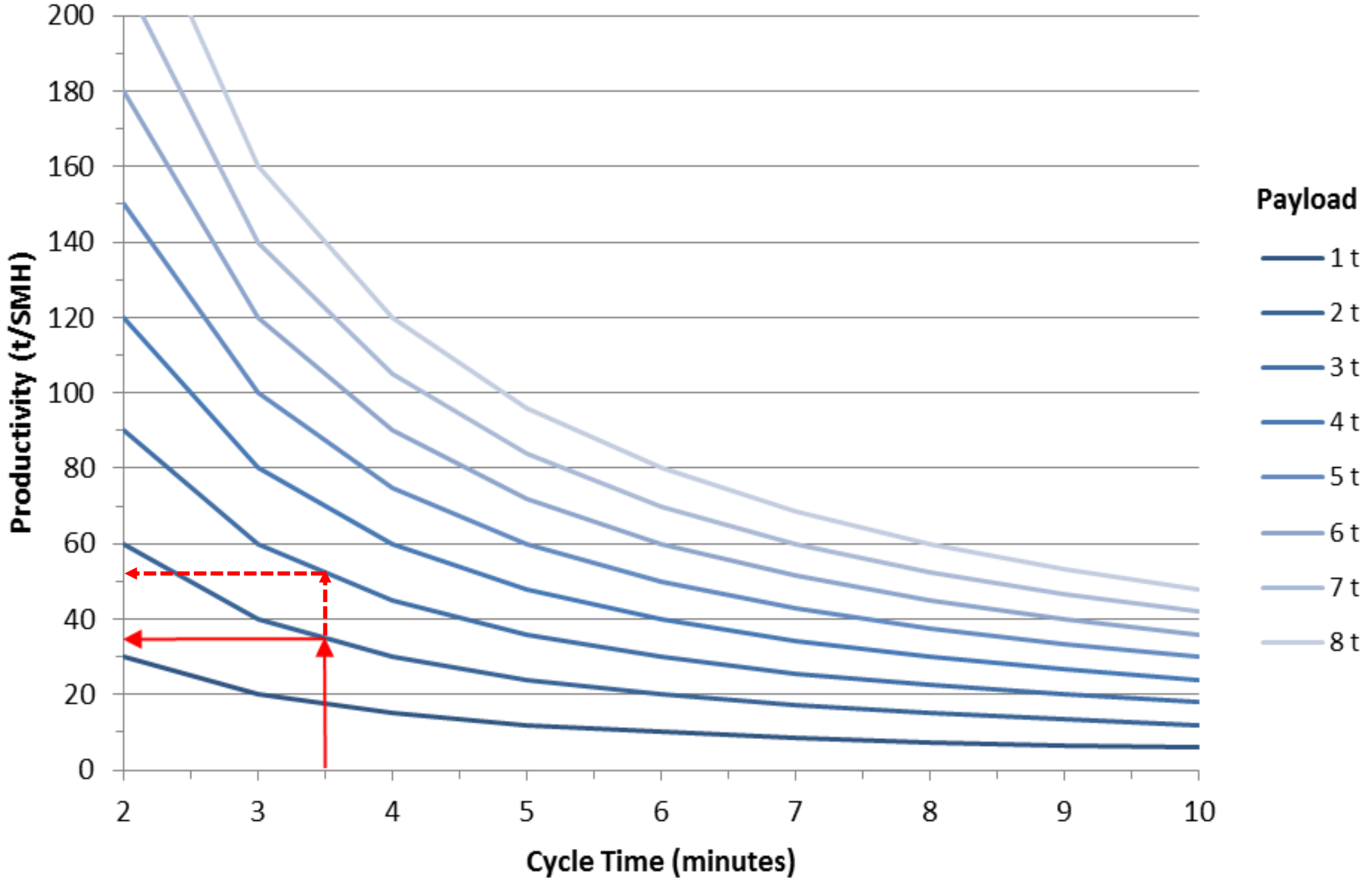
Productivity (t/SMH)
200
180
160
140
120
100
80
60
40
20
0
2
3
4
5
6
7
8
9
10
Cycle Time (minutes)
Payload
1 t
2 t
3 t
4 t
5 t
6 t
7 t
8 t